



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6505G00831-3G-7

Job Sheet 187044



Part No: RBW6505G00831-3G-7

Job Qty: 1 ea

Part Name: Swivel Plate Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 11/30/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev2 IPP Rev A New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Large Fab-7		DYC 18-11-28
100	Large Fab	1 pcs		11/30/18	0.00	1.00	Large Fab 3		DYC 18-11-28
110	QC	1 pcs		11/30/18	0.00	0.00	QC9		EL
120	Outsource	1 pcs		11/30/18			GRO002-VC	10	DEC 18-11-30
130	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging2		DEC 18 2018
140	QC	1 pcs		11/30/18	0.00	0.00	QC6		38
150	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-2		9-89
160	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		DEC 12 2018

Part Op 100 - Weld as per DWG.

Descriptions: 120 - Issue P/O to GROUPE ALTECH: P/O 041909 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6505G00831-3G-11	Back Plate	1 Ea (1 ea)	90-Start up Operation	5080770
RBW6505G00831-3G-13	End	2 Ea (2 ea)	90-Start up Operation	5080155
RBW6505G00831-3G-15	Gusset	2 Ea (2 ea)	90-Start up Operation	5079428
RBW6505G00831-3G-17	Shelf	1 Ea (1 ea)	90-Start up Operation	507911
RBW6505G00831-3G-9	Plate	1 Ea (1 ea)	90-Start up Operation	5120435

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6505G00831-3G-11	1	4	0
	RBW6505G00831-3G-13	2	8	0
	RBW6505G00831-3G-15	2	8	0
	RBW6505G00831-3G-17	1	4	0
	RBW6505G00831-3G-9	1	3	0

Part Specifications

Specifications could not be found.

DARI
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S132462



Part: RBW6505G00831-3G-7

Job No: 187044

Serial No/Batch: S132462

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/26/18



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041909**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041909
PO Date: 11/30/18
Due Date: 12/12/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184702	RBT18582	Tail Rotor Gear Box Torque Adapter -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$10.00/pcs	\$100.00
10X DEC 05 2018											
Line Item Note ** NEED MONDAY, IS IT POSSIBLE? ** Please confirm											
2	186576	RBW6205G19432-3G-7	Washer -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	12/12/18	4 pcs	0 pcs	4 pcs	\$11.356/pcs	\$45.42
4X DEC 05 2018											



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PURCHASE ORDER **PO041909**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	187044	RBW6505G00831-3G-7	Swivel Plate Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	12/12/18	1 pcs	0 pcs	1 pcs	\$23.22/pcs	\$23.22
4	187024	RBW6505G00831-3G-1	Leg Assembly Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	12/12/18	1 pcs	0 pcs	1 pcs	\$11.356/pcs	\$11.36
Grand Total:											\$180.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014964- 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
05-Dec-2018		Ross Montieth		041909				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
3	RBW6505G00831-3G-7 ✓ Rev.	SWIVEL PLATE WELDMENT 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	1	1 ✓	0	0	0
4	RBW6505G00831-3G-1 ✓ Rev.	LEG ASSEMBLY WELDMENT 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	1	1 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

